



## Material - KS D 3592 SWRCH18A

**Standard Specification for Carbon Steel Wire Rods for Cold Heading and Cold Forging**

**Group - Ferrous Mild Steel Alloys**

**Sub Group - KS D 3592 SWRCH18A Carbon Steel Wire Rods for Cold Heading and Cold Forging**

**Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries**

**Grade Belongs to the Industry - Wire Rod and Forging**

Chemical Composition			Heat Treatment			
Carbon	C %	0.150 - 0.200	As Raw or Normalizing or Annealing or Hardening and Tempering			
Silicon	Si %	0.100 max.				
Manganese	Mn %	0.650 - 0.900				
Phosphorus	P %	0.030 max.				
Sulphur	S %	0.035 max.				
Aluminium	Al %	0.020 min.				
Chromium	Cr %	0.200 max.				
Copper	Cu %	0.300 max.				
Nickel	Ni %	0.200 max.				
Iron	Fe %	Balance				
-	-	-	<b>Mechanical Properties</b>			
-	-	-			Tensile Strength in Mpa	610 max.
-	-	-			Yield Strength in Mpa	-
-	-	-			Elongation in %	-
-	-	-			Reduction of Area in %	56 min.
-	-	-			Hardness in BHN	-
-	-	-			Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
SWRCH 18A	JIS	Japan	Wire Rod and Forging
SWCH 18A	JIS	Japan	Wire Rod and Forging
SWRCH18A	MS	Malaysia	Wire Rod and Forging
C17C	ISO	International	Wire Rod and Forging
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**Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email [marketing@gravitycastindia.com](mailto:marketing@gravitycastindia.com)**

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